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owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere:

(1) From any potroom group any gases which exhibit 10 percent opacity or greater, or

(2) From any anode bake plant any gases which exhibit 20 percent opacity or greater.

§ 60.194 Monitoring of operations.

(a) The owner or operator of any affected facility subject to the provisions of this subpart shall install, calibrate, maintain, and operate monitoring devices which can be used to determine daily the weight of aluminum and anode produced. The weighing devices shall have an accuracy of \pm 5 percent over their operating range.

(b) The owner or operator of any affected facility shall maintain a record of daily production rates of aluminum and anodes, raw material feed rates,

and cell or potline voltages.

- (c) Following the initial performance test as required under \$60.8(a), an owner or operator shall conduct a performance test at least once each month during the life of the affected facility, except when malfunctions prevent representative sampling, as provided under \$60.8(c). The owner or operator shall give the Administrator at least 15 days advance notice of each test. The Administrator may require additional testing under section 114 of the Clean Air Act.
- (d) An owner or operator may petition the Administrator to establish an alternative testing requirement that requires testing less frequently than once each month for a primary control system or an anode bake plant. If the owner or operator show that emissions from the primary control system or the anode bake plant have low variability during day-to-day operations, the Administrator may establish such an alternative testing requirement. The alternative testing requirement shall include a testing schedule and, in the case of a primary control system, the method to be used to determine primary control system emissions for the purpose of performance tests. The Administrator shall publish the alternative testing requirement in the FED-ERAL REGISTER.

(1) Alternative testing requirements are established for Anaconda Aluminum Company's Sebree plant in Henderson, Kentucky: The anode bake plant and primary control system are to be tested once a year rather than once a month.

(2) Alternative testing requirements are established for Alumax of South Carolina's Mt. Holly Plant in Mt. Holly, South Carolina: The anode bake plant and primary control system are to be tested once a year rather than once a month.

[45 FR 44207, June 30, 1980, as amended at 54 FR 6669, Feb. 14, 1989]

§ 60.195 Test methods and procedures.

(a) In conducting the performance tests required in $\S60.8$, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in $\S60.8$ (b).

(b) The owner or operator shall determine compliance with the total fluorides and visible emission standards in §§ 60.192 and 60.193 as follows:

(1) The emission rate (E_p) of total fluorides from potroom groups shall be computed for each run using the following equation:

 $E_p = [(C_s Q_{sd})_1 + (C_s Q_{sd})_2]/(P K)$

where:

 $E_p = mission$ rate of total fluorides from a potroom group, kg/Mg (lb/ton).

 C_s =concentration of total fluorides, mg/dscm (mg/dscf).

 Q_{sd} =volumetric flow rate of effluent gas, dscm/hr (dscf/hr).

P=aluminum production rate, Mg/hr (ton/hr). K=conversion factor, 10⁶ mg/kg (453,600 mg/lb).

 $\label{eq:lemma} \mbox{1=subscript for primary control system effluent gas.}$

2=subscript for secondary control system or roof monitor effluent gas.

(2) The emission rate (E_b) of total fluorides from anode bake plants shall be computed for each run using the following equation:

 $E_b = (C_s Q_{sd})/(P_e K)$

where:

 E_b =emission rate of total fluorides, kg/Mg (lb/ton) of aluminum equivalent.

C_s=concentration of total fluorides, mg/dscm (mg/dscf).

 Q_{sd} =volumetric flow rate of effluent gas, dscm/hr (dscf/hr).